

The optimal printing environment temperature is 25-30 °C. If the printing environment temperature is too low and prints stick to the FEP film, please try increasing the bottom exposure time.

3DP Model	Resin Type	Color	Bottom Exposure(s)	Normal Exposure(s)	Layer Height(mm)	Z Lifting Distance(mm)	Z Lifting Speed(mm/min)	Z Retract Speed(mm/min)	Rest Time After Retract(s)	Notes
ELEGOO Mars	Standard Resin	Grey	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	Black	70	13-15	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	White	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	Red	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	Green	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	Translucent	70	12	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	clear	70	14-16	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	Clear Blue	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	Blue	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	Yellow	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	Maroon	75	13-15	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin	Beige	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin 2.0	Grey	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Resin 2.0	Black	70	13-15	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Grey	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Black	70	13-15	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	White	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Red	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Green	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Translucent	70	12	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	clear	70	14-16	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Clear Blue	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Blue	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Yellow	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Maroon	75	13-15	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Beige	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Mint Green	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin	Smoky Black	60	8-10	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin 2.0	Grey	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin 2.0	Black	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin 2.0	White	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin 2.0	Green	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	ABS-Like Resin 2.0	clear	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Water Washable Resin	Ceramic Grey	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Water Washable Resin	Black	70	13-15	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Water Washable Resin	White	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Water Washable Resin	Red	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Water Washable Resin	Green	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Water Washable Resin	Clear Blue	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Water Washable Resin	Yellow	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Water Washable Resin	Beige	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Water Washable Resin	Mint Green	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Water Washable Resin	Smoky Black	60	8-10	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Plant-based Photopolymer Resin	Grey	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Plant-based Photopolymer Resin	Black	70	13-15	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Plant-based Photopolymer Resin	White	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Plant-based Photopolymer Resin	Green	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Standard Plant-based Photopolymer Resin	Translucent	70	12	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Plant-based Tough Photopolymer Resin	Grey	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Plant-based Tough Photopolymer Resin	Black	70	13-15	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Plant-based Tough Photopolymer Resin	White	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Plant-based Tough Photopolymer Resin	Green	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Plant-based Tough Photopolymer Resin	Translucent	70	12	0.05	5+0	100+0	150+0	0	
ELEGOO Mars	Thermochromic Resin	Grey To Purple	60	8	0.05	5+0	100+0	150+0	0	
ELEGOO Mars Pro	Standard Resin	Grey	45-50	7	0.05	5+0	100+0	150+0	0	
ELEGOO Mars Pro	Standard Resin	Black	45-50	10-12	0.05	5+0	100+0	150+0	0	
ELEGOO Mars Pro	Standard Resin	White	45-50	7	0.05	5+0	100+0	150+0	0	
ELEGOO Mars Pro	Standard Resin	Red	45-50	7	0.05	5+0	100+0	150+0	0	
ELEGOO Mars Pro	Standard Resin	Green	45-50	7	0.05	5+0	100+0	150+0	0	
ELEGOO Mars Pro	Standard Resin	Translucent	45-50	10	0.05	5+0	100+0	150+0	0	

ELEGOO Mars Pro	Standard Resin	clear	50-60s	12s-14s	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Resin	Clear Blue	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Resin	Blue	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Resin	Yellow	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Resin	Maroon	45-50	10-12	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Resin	Beige	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Resin 2.0	Grey	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Resin 2.0	Black	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Grey	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Black	45-50	10-12	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	White	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Red	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Green	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Translucent	45-50	10	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	clear	50-60s	12s-14s	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Clear Blue	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Blue	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Yellow	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Maroon	45-50	10-12	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Beige	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Mint Green	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin	Smoky Black	45-50	8	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin 2.0	Grey	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin 2.0	Black	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin 2.0	White	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin 2.0	Green	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	ABS-Like Resin 2.0	clear	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Water Washable Resin	Ceramic Grey	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Water Washable Resin	Black	45-50	10-12	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Water Washable Resin	White	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Water Washable Resin	Red	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Water Washable Resin	Green	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Water Washable Resin	Clear Blue	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Water Washable Resin	Yellow	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Water Washable Resin	Beige	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Water Washable Resin	Mint Green	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Water Washable Resin	Smoky Black	45-50	8	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Plant-based Photopolymer Resin	Grey	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Plant-based Photopolymer Resin	Black	45-50	10-12	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Plant-based Photopolymer Resin	White	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Plant-based Photopolymer Resin	Green	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Standard Plant-based Photopolymer Resin	Translucent	45-50	10	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Plant-based Tough Photopolymer Resin	Grey	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Plant-based Tough Photopolymer Resin	Black	45-50	10-12	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Plant-based Tough Photopolymer Resin	White	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Plant-based Tough Photopolymer Resin	Green	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Plant-based Tough Photopolymer Resin	Translucent	45-50	10	0.05	5+0	100+0	150+0	0
ELEGOO Mars Pro	Thermochromic Resin	Grey To Purple	45-50	7	0.05	5+0	100+0	150+0	0
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Grey	35	2.5	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Black	45	3	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	White	35	2.5	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Red	35	2.5	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Green	35	2.5	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Translucent	40	3	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	clear	45-50	8	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Clear Blue	35	2.5	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Blue	35	2.5	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Yellow	35	2.5	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Maroon	45	3	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin	Beige	35	2.5	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin 2.0	Grey	30	2.5-3	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	Standard Resin 2.0	Black	30	3	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Grey	35	2.5	0.05	5+0	80+0	210+0	0.5
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Black	35	3	0.05	5+0	80+0	210+0	0.5

ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	White	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Red	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Translucent	35	2.5	0.05	5+0	80+0	210+0	0.5	
		clear	45-50	8	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Clear Blue	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Blue	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Yellow	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Maroon	45	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Beige	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Mint Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin	Smoky Black	35	2.5-3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin 2.0	Grey	30	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin 2.0	Black	30	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin 2.0	White	30	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin 2.0	Green	30	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	ABS-Like Resin 2.0	clear	30	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Ceramic Grey	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Black	35	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	White	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Red	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Clear Blue	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Yellow	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Beige	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Mint Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Water Washable Resin	Smoky Black	35	2.5-3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Standard Plant-based Photopolymer Resin	Grey	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Standard Plant-based Photopolymer Resin	Black	45	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Standard Plant-based Photopolymer Resin	White	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Standard Plant-based Photopolymer Resin	Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Standard Plant-based Photopolymer Resin	Translucent	40	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Plant-based Tough Photopolymer Resin	Grey	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Plant-based Tough Photopolymer Resin	Black	45	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Plant-based Tough Photopolymer Resin	White	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Plant-based Tough Photopolymer Resin	Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Plant-based Tough Photopolymer Resin	Translucent	40	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 2 Pro/Mars 2	Thermochromic Resin	Grey To Purple	30	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	Grey	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	Black	45	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	White	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	Red	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	Translucent	40	3	0.05	5+0	80+0	210+0	0.5	
		clear	45-50	8	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	Clear Blue	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	Blue	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	Yellow	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	Maroon	45	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin	Beige	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin 2.0	Grey	30	2.5-3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Resin 2.0	Black	30	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Grey	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Black	35	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	White	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Red	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Translucent	35	2.5	0.05	5+0	80+0	210+0	0.5	
		clear	45-50	8	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Clear Blue	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Blue	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Yellow	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Maroon	45	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Beige	35	2.5	0.05	5+0	80+0	210+0	0.5	

ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Mint Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin	Smoky Black	45	2.5-3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin 2.0	Grey	35	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin 2.0	Black	35	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin 2.0	White	35	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin 2.0	Green	35	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	ABS-Like Resin 2.0	clear	35	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Water Washable Resin	Ceramic Grey	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Water Washable Resin	Black	35	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Water Washable Resin	White	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Water Washable Resin	Red	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Water Washable Resin	Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Water Washable Resin	Clear Blue	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Water Washable Resin	Yellow	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Water Washable Resin	Beige	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Water Washable Resin	Mint Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Water Washable Resin	Smoky Black	45	2.5-3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Plant-based Photopolymer Resin	Grey	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Plant-based Photopolymer Resin	Black	45	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Plant-based Photopolymer Resin	White	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Plant-based Photopolymer Resin	Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Standard Plant-based Photopolymer Resin	Translucent	40	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Plant-based Tough Photopolymer Resin	Grey	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Plant-based Tough Photopolymer Resin	Black	45	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Plant-based Tough Photopolymer Resin	White	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Plant-based Tough Photopolymer Resin	Green	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Plant-based Tough Photopolymer Resin	Translucent	40	3	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 3/Mars 3 Pro	Thermochromic Resin	Grey To Purple	35	2.5	0.05	5+0	80+0	210+0	0.5	
ELEGOO Mars 4 DLP	Standard Resin	Grey	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	Black	45	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	White	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	Red	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	Green	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	Translucent	40	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	clear	45-50	8	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	Clear Blue	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	Blue	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	Yellow	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	Maroon	45	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin	Beige	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin 2.0	Grey	30	2.5-3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Resin 2.0	Black	30	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Grey	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Black	35	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	White	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Red	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Green	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Translucent	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	clear	45-50	8	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Clear Blue	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Blue	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Yellow	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Maroon	45	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Beige	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Mint Green	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin	Smoky Black	45	2.5-3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin 2.0	Grey	35	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin 2.0	Black	35	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin 2.0	White	35	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin 2.0	Green	35	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	ABS-Like Resin 2.0	clear	35	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Water Washable Resin	Ceramic Grey	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Water Washable Resin	Black	35	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Water Washable Resin	White	35	2.5	0.05	2+3	75+230	230+75	1	

ELEGOO Mars 4 DLP	Water Washable Resin	Red	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Water Washable Resin	Green	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Water Washable Resin	Clear Blue	35	2.5	0.05	2+3	75+230	230+75	1	
	Water Washable Resin	Yellow	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Water Washable Resin	Beige	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Water Washable Resin	Mint Green	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Water Washable Resin	Smoky Black	45	2.5-3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Plant-based Photopolymer Resin	Grey	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Plant-based Photopolymer Resin	Black	45	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Plant-based Photopolymer Resin	White	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Plant-based Photopolymer Resin	Green	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Standard Plant-based Photopolymer Resin	Translucent	40	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Plant-based Tough Photopolymer Resin	Grey	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Plant-based Tough Photopolymer Resin	Black	45	3	0.05	2+3	75+230	230+75	1	
	Plant-based Tough Photopolymer Resin	White	35	2.5	0.05	2+3	75+230	230+75	1	
	Plant-based Tough Photopolymer Resin	Green	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Plant-based Tough Photopolymer Resin	Translucent	40	3	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Thermochromic Resin	Grey To Purple	35	2.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Dental Castable UV Resin	Green	25-35	3.5-4.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Dental Orthodontic UV Resin	Orange	25-35	2.5-3.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 DLP	Dental Model UV Resin	Orange	25-35	2.5-3.5	0.05	2+3	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	Grey	35	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	Black	45	3	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	White	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	Red	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	Green	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	Translucent	35	3.5	0.05	3+4	75+230	230+75	1	
	Standard Resin	clear	45-50	8	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	Clear Blue	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	Blue	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	Yellow	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	Maroon	35	3.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin	Beige	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin 2.0	Grey	30	2.5-3	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Resin 2.0	Black	30	3	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Grey	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Black	35	3.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	White	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Red	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Green	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Translucent	35	3.5	0.05	3+4	75+230	230+75	1	
	ABS-Like Resin	clear	45-50	8	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Clear Blue	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Blue	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Yellow	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Maroon	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Beige	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Mint Green	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin	Smoky Black	30-35	2.5-3	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin 2.0	Grey	30	2.5-3	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin 2.0	Black	30	2.5-3	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin 2.0	White	30	2.5-3	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin 2.0	Green	30	2.5-3	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	ABS-Like Resin 2.0	clear	30	2.5-3	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Water Washable Resin	Ceramic Grey	30	2.5	0.05	3+4	75+230	230+75	1	
	Water Washable Resin	Black	35	3.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Water Washable Resin	White	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Water Washable Resin	Red	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Water Washable Resin	Green	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Water Washable Resin	Clear Blue	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Water Washable Resin	Yellow	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Water Washable Resin	Beige	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Water Washable Resin	Mint Green	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Water Washable Resin	Smoky Black	30-35	2.5-3	0.05	3+4	75+230	230+75	1	

ELEGOO Mars 4 MAX	Standard Plant-based Photopolymer Resin	Grey	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Plant-based Photopolymer Resin	Black	35	3.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Plant-based Photopolymer Resin	White	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Plant-based Photopolymer Resin	Green	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Standard Plant-based Photopolymer Resin	Translucent	35	3.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Plant-based Tough Photopolymer Resin	Grey	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Plant-based Tough Photopolymer Resin	Black	35	3.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Plant-based Tough Photopolymer Resin	White	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Plant-based Tough Photopolymer Resin	Green	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Plant-based Tough Photopolymer Resin	Translucent	35	3.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Thermochromic Resin	Grey To Purple	30	2.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Dental Castable UV Resin	Green	25-35	3.5-4.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Dental Orthodontic UV Resin	Orange	25-35	2.5-3.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4 MAX	Dental Model UV Resin	Orange	25-35	2.5-3.5	0.05	3+4	75+230	230+75	1	
ELEGOO Mars 4	Standard Resin	Grey	35	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin	Black	45	3	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin	White	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin	Red	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin	Green	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin	Translucent	35	3.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4		clear	45-50	8	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin	Clear Blue	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin	Blue	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin	Yellow	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin	Maroon	35	3.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin	Beige	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin 2.0	Grey	30	2.5-3	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Resin 2.0	Black	30	3	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Grey	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Black	35	3.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	White	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Red	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Green	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Translucent	35	3.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4		clear	45-50	8	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Clear Blue	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Blue	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Yellow	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Maroon	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Beige	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Mint Green	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin	Smoky Black	30-35	2.5-3	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin 2.0	Grey	30	2.5-3	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin 2.0	Black	30	2.5-3	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin 2.0	White	30	2.5-3	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin 2.0	Green	30	2.5-3	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	ABS-Like Resin 2.0	clear	30	2.5-3	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Water Washable Resin	Ceramic Grey	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Water Washable Resin	Black	35	3.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Water Washable Resin	White	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Water Washable Resin	Red	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Water Washable Resin	Green	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Water Washable Resin	Clear Blue	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Water Washable Resin	Yellow	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Water Washable Resin	Beige	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Water Washable Resin	Mint Green	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Water Washable Resin	Smoky Black	30-35	2.5-3	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Plant-based Photopolymer Resin	Grey	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Plant-based Photopolymer Resin	Black	35	3.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Plant-based Photopolymer Resin	White	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Plant-based Photopolymer Resin	Green	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Standard Plant-based Photopolymer Resin	Translucent	35	3.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Plant-based Tough Photopolymer Resin	Grey	30	2.5	0.05	2+3	75+230	230+75	0.5	
ELEGOO Mars 4	Plant-based Tough Photopolymer Resin	Black	35	3.5	0.05	2+3	75+230	230+75	0.5	

ELEGOO Mars 4	Plant-based Tough Photopolymer Resin	White	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Plant-based Tough Photopolymer Resin	Green	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Plant-based Tough Photopolymer Resin	Translucent	35	3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Water Washable Photopolymer Resin	Space Grey	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Standard Photopolymer Resin	Space Grey	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Standard Photopolymer Resin	Red Clay	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Standard Photopolymer Resin	Vanilla	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	8K Standard Photopolymer Resin	White Smoke	25-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Thermochromic Resin	Grey To Purple	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Dental Castable UV Resin	Green	25-35	3.5-4.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Dental Orthodontic UV Resin	Orange	25-35	2.5-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4	Dental Model UV Resin	Orange	25-35	2.5-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Grey	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Black	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	White	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Red	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Green	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Translucent	35	3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	clear	45-50	8	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Clear Blue	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Blue	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Yellow	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Maroon	35	3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Beige	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin 2.0	Grey	30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin 2.0	Black	30	3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Grey	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Black	35	3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	White	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Red	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Green	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Translucent	35	3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	clear	45-50	8	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Clear Blue	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Blue	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Yellow	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Maroon	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Beige	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Mint Green	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Smoky Black	30-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin 2.0	Grey	30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin 2.0	Black	30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin 2.0	White	30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin 2.0	Green	30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin 2.0	clear	30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Ceramic Grey	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Black	35	3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	White	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Red	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Green	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Clear Blue	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Yellow	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Beige	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Mint Green	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Smoky Black	30-35	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Plant-based Photopolymer Resin	Grey	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Plant-based Photopolymer Resin	Black	35	3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Plant-based Photopolymer Resin	White	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Plant-based Photopolymer Resin	Green	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Plant-based Photopolymer Resin	Translucent	35	3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Plant-based Tough Photopolymer Resin	Grey	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Plant-based Tough Photopolymer Resin	Black	35	3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Plant-based Tough Photopolymer Resin	White	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Plant-based Tough Photopolymer Resin	Green	30	2.5	0.05	2+3	75+230	230+75	0.5

NOTE:
This parameter works for Standard Resin+ Normal Speed

ELEGOO Mars 4 Ultra	Plant-based Tough Photopolymer Resin	Translucent	35	3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	8K Water Washable Photopolymer Resin	Space Grey	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	8K Standard Photopolymer Resin	Space Grey	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	8K Standard Photopolymer Resin	Red Clay	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	8K Standard Photopolymer Resin	Vanilla	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	8K Standard Photopolymer Resin	White Smoke	25-30	2.5-3	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Thermochromic Resin	Grey To Purple	30	2.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Dental Castable UV Resin	Green	25-35	3.5-4.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Dental Orthodontic UV Resin	Orange	25-35	2.5-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Dental Model UV Resin	Orange	25-35	2.5-3.5	0.05	2+3	75+230	230+75	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Grey	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Black	45	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	White	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Red	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Green	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Translucent	45	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	clear	55-60	9-10	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Clear Blue	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Blue	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Yellow	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Maroon	45	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin	Beige	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin 2.0	Grey	42	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Resin 2.0	Black	42	4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Grey	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Black	45	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	White	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Red	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Green	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Translucent	45	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	clear	55-60	9-10	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Clear Blue	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Blue	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Yellow	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Maroon	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Beige	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Mint Green	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin	Smoky Black	40-45	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin 2.0	Grey	42	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin 2.0	Black	42	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin 2.0	White	42	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin 2.0	Green	42	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	ABS-Like Resin 2.0	clear	42	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Ceramic Grey	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Black	45	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	White	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Red	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Green	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Clear Blue	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Yellow	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Beige	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Mint Green	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Water Washable Resin	Smoky Black	40-45	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Plant-based Photopolymer Resin	Grey	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Plant-based Photopolymer Resin	Black	45	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Plant-based Photopolymer Resin	White	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Plant-based Photopolymer Resin	Green	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Standard Plant-based Photopolymer Resin	Translucent	45	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Plant-based Tough Photopolymer Resin	Grey	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Plant-based Tough Photopolymer Resin	Black	45	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Plant-based Tough Photopolymer Resin	White	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Plant-based Tough Photopolymer Resin	Green	42	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	Plant-based Tough Photopolymer Resin	Translucent	45	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Mars 4 Ultra	8K Water Washable Photopolymer Resin	Space Grey	45	4.5	0.1	3+2	300+1000	1000+300	0.5

NOTE:
This parameter works for Standard Resin+ Fast Speed(Hollow model, wall thickness> 2mm, model has holes)

ELEGOO Mars 4 Ultra	8K Standard Photopolymer Resin	Space Grey	45	4.5	0.1	3+2	300+1000	1000+300	0.5	NOTE:
ELEGOO Mars 4 Ultra	8K Standard Photopolymer Resin	Red Clay	45	4.5	0.1	3+2	300+1000	1000+300	0.5	
ELEGOO Mars 4 Ultra	8K Standard Photopolymer Resin	Vanilla	45	4.5	0.1	3+2	300+1000	1000+300	0.5	
ELEGOO Mars 4 Ultra	8K Standard Photopolymer Resin	White Smoke	45	4.5	0.1	3+2	300+1000	1000+300	0.5	
ELEGOO Mars 4 Ultra	Thermochromic Resin	Grey To Purple	42	3.5	0.1	3+2	300+1000	1000+300	0.5	
ELEGOO Mars 4 Ultra	Rapid Standard Photopolymer Resin	Grey	32	1.8	0.1	2+1	300+1000	1000+300	0	
ELEGOO Saturn/Saturn S	Standard Resin	Grey	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	Black	35	3.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	White	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	Red	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	Green	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	Translucent	35	3.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	clear	45-50	8	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	Clear Blue	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	Blue	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	Yellow	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	Maroon	35	3.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin	Beige	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin 2.0	Grey	30	2.5-3	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Resin 2.0	Black	30	3	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Grey	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Black	35	3.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	White	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Red	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Green	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Translucent	35	3.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	clear	45-50	8	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Clear Blue	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Blue	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Yellow	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Maroon	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Beige	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Mint Green	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin	Smoky Black	30-35	2.5-3	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin 2.0	Grey	30	3	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin 2.0	Black	30	3	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin 2.0	White	30	3	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin 2.0	Green	30	3	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	ABS-Like Resin 2.0	clear	30	3	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Water Washable Resin	Ceramic Grey	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Water Washable Resin	Black	35	3.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Water Washable Resin	White	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Water Washable Resin	Red	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Water Washable Resin	Green	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Water Washable Resin	Clear Blue	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Water Washable Resin	Yellow	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Water Washable Resin	Beige	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Water Washable Resin	Mint Green	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Water Washable Resin	Smoky Black	30-35	2.5-3	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Plant-based Photopolymer Resin	Grey	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Plant-based Photopolymer Resin	Black	35	3.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Plant-based Photopolymer Resin	White	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Plant-based Photopolymer Resin	Green	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Standard Plant-based Photopolymer Resin	Translucent	35	3.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Plant-based Tough Photopolymer Resin	Grey	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Plant-based Tough Photopolymer Resin	Black	35	3.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Plant-based Tough Photopolymer Resin	White	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Plant-based Tough Photopolymer Resin	Green	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Plant-based Tough Photopolymer Resin	Translucent	35	3.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn/Saturn S	Thermochromic Resin	Grey To Purple	30	2.5	0.05	7+0	70+0	210+0	0.5	
ELEGOO Saturn 2	Standard Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 2	Standard Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 2	Standard Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 2	Standard Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	

ELEGOO Saturn 2	Standard Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5
		clear	45-50	8	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Resin	Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Resin	Maroon	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Resin 2.0	Grey	30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Resin 2.0	Black	30	3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5
		clear	45-50	8	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Maroon	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Mint Green	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin	Smoky Black	30-35	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin 2.0	Grey	30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin 2.0	Black	30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin 2.0	White	30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin 2.0	Green	30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	ABS-Like Resin 2.0	clear	30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Water Washable Resin	Ceramic Grey	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Water Washable Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Water Washable Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Water Washable Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Water Washable Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Water Washable Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Water Washable Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Water Washable Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Water Washable Resin	Mint Green	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Water Washable Resin	Smoky Black	30-35	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Plant-based Photopolymer Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Plant-based Photopolymer Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Plant-based Photopolymer Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Plant-based Photopolymer Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Standard Plant-based Photopolymer Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Plant-based Tough Photopolymer Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Plant-based Tough Photopolymer Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Plant-based Tough Photopolymer Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Plant-based Tough Photopolymer Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Plant-based Tough Photopolymer Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	8K Water Washable Photopolymer Resin	Space Grey	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	8K Standard Photopolymer Resin	Space Grey	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	8K Standard Photopolymer Resin	Red Clay	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	8K Standard Photopolymer Resin	Vanilla	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	8K Standard Photopolymer Resin	White Smoke	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 2	Thermochromic Resin	Grey To Purple	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 8K	Standard Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 8K	Standard Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 8K	Standard Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 8K	Standard Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 8K	Standard Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 8K	Standard Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5
		clear	45-50	8	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 8K	Standard Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 8K	Standard Resin	Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Saturn 8K	Standard Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5

ELEGOO Saturn 8K	Standard Resin	Maroon	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Standard Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Standard Resin 2.0	Grey	30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Standard Resin 2.0	Black	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K		clear	45-50	8	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Blue	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Maroon	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Mint Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin	Smoky Black	30-35	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin 2.0	Grey	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin 2.0	Black	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin 2.0	White	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin 2.0	Green	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	ABS-Like Resin 2.0	clear	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Water Washable Resin	Ceramic Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Water Washable Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Water Washable Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Water Washable Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Water Washable Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Water Washable Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Water Washable Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Water Washable Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Water Washable Resin	Mint Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Water Washable Resin	Smoky Black	30-35	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Standard Plant-based Photopolymer Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Standard Plant-based Photopolymer Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Standard Plant-based Photopolymer Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Standard Plant-based Photopolymer Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Standard Plant-based Photopolymer Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Plant-based Tough Photopolymer Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Plant-based Tough Photopolymer Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Plant-based Tough Photopolymer Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Plant-based Tough Photopolymer Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Plant-based Tough Photopolymer Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	8K Water Washable Photopolymer Resin	Space Grey	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	8K Standard Photopolymer Resin	Space Grey	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	8K Standard Photopolymer Resin	Red Clay	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	8K Standard Photopolymer Resin	Vanilla	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	8K Standard Photopolymer Resin	White Smoke	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 8K	Thermochromic Resin	Grey To Purple	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3		clear	45-50	8	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	Blue	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	Maroon	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin 2.0	Grey	30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Resin 2.0	Black	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	

ELEGOO Saturn 3	ABS-Like Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3		clear	45-50	8	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Blue	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Maroon	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Mint Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin	Smoky Black	30-35	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin 2.0	Grey	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin 2.0	Black	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin 2.0	White	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin 2.0	Green	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	ABS-Like Resin 2.0	clear	30	3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Water Washable Resin	Ceramic Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Water Washable Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Water Washable Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Water Washable Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Water Washable Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Water Washable Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Water Washable Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Water Washable Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Water Washable Resin	Mint Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Water Washable Resin	Smoky Black	30-35	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Plant-based Photopolymer Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Plant-based Photopolymer Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Plant-based Photopolymer Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Plant-based Photopolymer Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Standard Plant-based Photopolymer Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Plant-based Tough Photopolymer Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Plant-based Tough Photopolymer Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Plant-based Tough Photopolymer Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Plant-based Tough Photopolymer Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Plant-based Tough Photopolymer Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	8K Water Washable Photopolymer Resin	Space Grey	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	8K Standard Photopolymer Resin	Space Grey	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	8K Standard Photopolymer Resin	Red Clay	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	8K Standard Photopolymer Resin	Vanilla	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	8K Standard Photopolymer Resin	White Smoke	25-30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Thermochromic Resin	Grey To Purple	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Dental Castable UV Resin	Green	25-35	3.5-4.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Dental Orthodontic UV Resin	Orange	25-35	2.5-3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3	Dental Model UV Resin	Orange	25-35	2.5-3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Saturn 3 Ultra	Standard Resin	Grey	30	2.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin	Black	35	3.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin	White	30	2.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin	Red	30	2.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin	Green	30	2.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin	Translucent	35	3.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra		clear	45-50	8	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin	Clear Blue	30	2.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin	Blue	30	2.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin	Yellow	30	2.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin	Maroon	35	3.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin	Beige	30	2.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin 2.0	Grey	30	2.5-3	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	Standard Resin 2.0	Black	30	3	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Grey	30	2.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Black	35	3.5	0.05	3+4	90+320	320+90	1	
ELEGOO Saturn 3 Ultra	ABS-Like Resin	White	30	2.5	0.05	3+4	90+320	320+90	1	

ELEGOO Saturn 3 Ultra	ABS-Like Resin	Red	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Green	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Translucent	35	3.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra		clear	45-50	8	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Clear Blue	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Blue	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Yellow	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Maroon	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Beige	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Mint Green	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Smoky Black	30-35	2.5-3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin 2.0	Grey	30	3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin 2.0	Black	30	3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin 2.0	White	30	3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin 2.0	Green	30	3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	ABS-Like Resin 2.0	clear	30	3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Water Washable Resin	Ceramic Grey	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Water Washable Resin	Black	35	3.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Water Washable Resin	White	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Water Washable Resin	Red	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Water Washable Resin	Green	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Water Washable Resin	Clear Blue	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Water Washable Resin	Yellow	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Water Washable Resin	Beige	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Water Washable Resin	Mint Green	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Water Washable Resin	Smoky Black	30-35	2.5-3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Standard Plant-based Photopolymer Resin	Grey	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Standard Plant-based Photopolymer Resin	Black	35	3.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Standard Plant-based Photopolymer Resin	White	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Standard Plant-based Photopolymer Resin	Green	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Standard Plant-based Photopolymer Resin	Translucent	35	3.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Plant-based Tough Photopolymer Resin	Grey	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Plant-based Tough Photopolymer Resin	Black	35	3.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Plant-based Tough Photopolymer Resin	White	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Plant-based Tough Photopolymer Resin	Green	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Plant-based Tough Photopolymer Resin	Translucent	35	3.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	8K Water Washable Photopolymer Resin	Space Grey	25-30	2.5-3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	8K Standard Photopolymer Resin	Space Grey	25-30	2.5-3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	8K Standard Photopolymer Resin	Red Clay	25-30	2.5-3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	8K Standard Photopolymer Resin	Vanilla	25-30	2.5-3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	8K Standard Photopolymer Resin	White Smoke	25-30	2.5-3	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Thermochromic Resin	Grey To Purple	30	2.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Dental Castable UV Resin	Green	25-35	3.5-4.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Dental Orthodontic UV Resin	Orange	25-35	2.5-3.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Dental Model UV Resin	Orange	25-35	2.5-3.5	0.05	3+4	90+320	320+90	1
ELEGOO Saturn 3 Ultra	Standard Resin	Grey	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin	Black	40	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin	White	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin	Red	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin	Green	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin	Translucent	40	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra		clear	55-60	9-10	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin	Clear Blue	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin	Blue	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin	Yellow	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin	Maroon	40	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin	Beige	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin 2.0	Grey	40	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Resin 2.0	Black	40	4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Grey	40	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Black	40	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	White	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Red	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Green	35	3.5	0.1	3+2	300+1000	1000+300	0.5

NOTE:
This parameter works for Standard Resin+ Normal Speed

NOTE:
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ELEGOO Saturn 3 Ultra	ABS-Like Resin	Translucent	45	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra		clear	55-60	9-10	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Clear Blue	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Blue	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Yellow	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Maroon	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Beige	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Mint Green	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin	Smoky Black	35-40	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin 2.0	Grey	35	4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin 2.0	Black	35	4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin 2.0	White	35	4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin 2.0	Green	35	4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	ABS-Like Resin 2.0	clear	35	4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Water Washable Resin	Ceramic Grey	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Water Washable Resin	Black	40	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Water Washable Resin	White	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Water Washable Resin	Red	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Water Washable Resin	Green	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Water Washable Resin	Clear Blue	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Water Washable Resin	Yellow	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Water Washable Resin	Beige	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Water Washable Resin	Mint Green	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Water Washable Resin	Smoky Black	35-40	3.5-4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Plant-based Photopolymer Resin	Grey	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Plant-based Photopolymer Resin	Black	40	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Plant-based Photopolymer Resin	White	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Plant-based Photopolymer Resin	Green	35	2.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Standard Plant-based Photopolymer Resin	Translucent	40	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Plant-based Tough Photopolymer Resin	Grey	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Plant-based Tough Photopolymer Resin	Black	40	4.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Plant-based Tough Photopolymer Resin	White	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Plant-based Tough Photopolymer Resin	Green	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Plant-based Tough Photopolymer Resin	Translucent	40	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	8K Water Washable Photopolymer Resin	Space Grey	40	4.5-5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	8K Standard Photopolymer Resin	Space Grey	40	4	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Thermochromic Resin	Grey To Purple	35	3.5	0.1	3+2	300+1000	1000+300	0.5
ELEGOO Saturn 3 Ultra	Rapid Standard Photopolymer Resin	Grey	35	1.8	0.1	2+1	300+1000	1000+300	0
ELEGOO Jupiter	Standard Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	clear	45-50	8	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	Maroon	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin 2.0	Grey	30	2.5-3	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	Standard Resin 2.0	Black	30	3	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	clear	45-50	8	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	Blue	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	Maroon	30	2.5	0.05	3+4	65+180	180+65	0.5
ELEGOO Jupiter	ABS-Like Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5

parameter works for Standard Resin+ Fast Speed(Hollow model, wall thickness> 2mm, model has holes)

NOTE:

ELEGOO Jupiter	ABS-Like Resin	Mint Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	ABS-Like Resin	Smoky Black	30-35	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	ABS-Like Resin 2.0	Grey	30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	ABS-Like Resin 2.0	Black	30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	ABS-Like Resin 2.0	White	30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	ABS-Like Resin 2.0	Green	30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	ABS-Like Resin 2.0	clear	30	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Water Washable Resin	Ceramic Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Water Washable Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Water Washable Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Water Washable Resin	Red	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Water Washable Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Water Washable Resin	Clear Blue	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Water Washable Resin	Yellow	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Water Washable Resin	Beige	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Water Washable Resin	Mint Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Water Washable Resin	Smoky Black	30-35	2.5-3	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Standard Plant-based Photopolymer Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Standard Plant-based Photopolymer Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Standard Plant-based Photopolymer Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Standard Plant-based Photopolymer Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Standard Plant-based Photopolymer Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Plant-based Tough Photopolymer Resin	Grey	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Plant-based Tough Photopolymer Resin	Black	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Plant-based Tough Photopolymer Resin	White	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Plant-based Tough Photopolymer Resin	Green	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Plant-based Tough Photopolymer Resin	Translucent	35	3.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter	Thermochromic Resin	Grey To Purple	30	2.5	0.05	3+4	65+180	180+65	0.5	
ELEGOO Jupiter SE	Standard Resin	Grey	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	Black	25-35	2.5-3.5	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	White	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	Red	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	Green	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	Translucent	25-35	2.5-3.5	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	clear	45-50	8	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	Clear Blue	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	Blue	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	Yellow	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	Maroon	35	2.5-3.5	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin	Beige	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin 2.0	Grey	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Standard Resin 2.0	Black	25-35	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Grey	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Black	25-35	2.5-3.5	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	White	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Red	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Green	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Translucent	25-35	2.5-3.5	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	clear	45-50	8	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Clear Blue	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Blue	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Yellow	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Maroon	25-35	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Beige	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Mint Green	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin	Smoky Black	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin 2.0	Grey	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin 2.0	Black	25-35	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin 2.0	White	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin 2.0	Green	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	ABS-Like Resin 2.0	clear	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Water Washable Resin	Ceramic Grey	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Water Washable Resin	Black	25-35	2.5-3.5	0.05	3+4	85+300	300+70	0.5	
ELEGOO Jupiter SE	Water Washable Resin	White	25-30	2.5-3	0.05	3+4	85+300	300+70	0.5	

